



## *Simply Orchid*

*Orchids are a symbol of rare, innate beauty.  
Simply Orchid captures the luxurious essence of delicate  
white orchid blooms in a natural skin care system  
designed to re-define and protect.*





## *Moisturizing Cleanser*

*Natural surfactants from soy offer mild cleansing properties while rice proteins effectively hydrate skin for a softer, more supple feel.*





# Simply Orchid

## Moisturizing Emulsion: FNFH01-4

Ingredient	Trade Name/Vendor	%
<b>Phase I</b>		
Water	Water	51.80
Populus Tremuloides (Aspen) Bark Extract	<b>PhytoCide Aspen Bark Extract Powder/ Active Micro Systems</b>	2.00
<b>Phase II</b>		
Sodium Lauryl Sulfoacetate (and) Disodium Laureth Sulfosuccinate	Stepanmild LSB/Stepan	20.95
Coco/Oleoamidopropyl Betaine	Mackam SFB/McIntyre	10.00
Cocoamide DEA	Jeechem HCA-RC3/Jeen	4.00
<b>Phase III</b>		
Water (and) Propylene Glycol (and) Cucumis Sativus (Cucumber) Fruit Extract	<b>ABS Cucumber Extract/Active Concepts, LLC</b>	5.00
Hydrolyzed Rice Protein	<b>AC DermaPeptide Revitalizing/Active Concepts, LLC</b>	3.00
Hydroxypropyltrimonium Hydrolyzed Rice Protein	<b>AC Quaternized Rice/Active Concepts, LLC</b>	1.00
Water (and) Palaenopsis Amabilis Extract	<b>ABS White Orchid Milk/ Active Concepts, LLC</b>	0.05
<b>Phase IV</b>		
Sodium Hydroxide	Sodium Hydroxide 25% Solution	0.60
<b>Phase V</b>		
Sodium Chloride	Sodium Chloride	1.50
<b>Phase VI</b>		
Fragrance	Simply Orchid V S8-43295/Premier Specialties Inc.	0.10

### Process Instructions:

**Phase I:** Charge water into main beaker and begin propeller mixing. A vortex should form. Sift in PhytoCide Aspen Bark Extract Powder. Begin heating to 75°C. Mix until homogenous

**Phase II:** Switch to sweep mixing. At 75°C add each ingredient individually. Allow each ingredient to disperse completely before adding the next. Begin force cooling.

**Phase III:** At 45°C add ingredients and mix until homogenous.

**Phase IV:** Add ingredients and mix until homogenous.

**Phase V:** Add ingredients slowly and mix until homogenous.

**Phase VI:** Add ingredients and mix until homogenous.



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## *Clarifying Toner*

*Lemongrass and fermented rice gently remove excess oil  
to leave the skin feeling fresh and renewed.*





# Simply Orchid

## Clarifying Toner: FNFH01-3

Ingredient	Trade Name/Vendor	%
<b>Phase I</b>		
Water	Water	75.90
Populus Tremuloides (Aspen) Bark Extract	<b>PhytoCide Aspen Bark Extract Powder/ Active Micro Systems</b>	2.00
Aloe Barbadensis Leaf Extract	<b>ABS Aloe Powder/Active Concepts, LLC</b>	0.50
Water (and) Glycerin (and) Sodium Polyacrylate	Zilgel VV/Presperse	2.00
<b>Phase II</b>		
Water (and) Butylene Glycol (and) Cymbopogon Citratus Extract	<b>ABS Lemongrass Extract/Active Concepts, LLC</b>	5.00
Lactobacillus/Rice Ferment Filtrate	<b>ACB Rice Bioferment/Active Concepts, LLC</b>	5.00
Water (and) Propylene Glycol (and) Cucumis Sativus (Cucumber) Fruit Extract	<b>ABS Cucumber Extract/Active Concepts, LLC</b>	3.00
Water (and) Prunus Amygdalus Dulcis (Sweet Almond) Seed Extract	<b>AC DermaPeptide Lifting/Active Concepts, LLC</b>	2.00
Lactobacillus/Dipteryx Odorata Seed Ferment Filtrate	<b>ACB Tonka Bean Bioferment/Active Concepts, LLC</b>	1.50
Water (and) Palaenopsis Amabilis Extract	<b>ABS White Orchid Milk/ Active Concepts, LLC</b>	1.00
Water (and) Caprylyl Glycol (and) Hexylene Glycol (and) Origanum Vulgare (Oregano) Leaf Extract (and) Thymus Vulgaris (Thyme) Leaf Extract (and) Rosmarinus Officinalis (Rosemary) Leaf Extract	<b>Synercide Herbal Fusion/Active Micro Systems</b>	2.00
<b>Phase III</b>		
Fragrance	Simply Orchid V S8-43295/Premier Specialties Inc.	0.10

### Process Instructions:

**Phase I:** Charge water into main beaker and begin propeller mixing. A vortex should form. Sift in PhytoCide Aspen Bark Extract Powder. Charge remaining ingredients and mix until homogenous

**Phase II:** Add ingredients and mix until homogenous.

**Phase III:** Add ingredients and mix until homogenous.

To use: Shake well before usage.



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## *Refining Emulsion*

*Prickly pear gently exfoliates and moisturizes the skin,  
while songyi mushroom and peptides even tone.*





# Simply Orchid

## Refining Emulsion: FNFH01-1

Ingredient	Trade Name/Vendor	%
<b>Phase I</b>		
Water	Water	63.57
Populus Tremuloides (Aspen) Bark Extract	<b>PhytoCide Aspen Bark Extract Powder/ Active Micro Systems</b>	2.00
Water (and) Glycerin (and) Sodium Polyacrylate	Zilgel VV/Presperse	1.50
<b>Phase II</b>		
Glycerin	Glycerin	1.00
Xanthan Gum	Keltrol CG/CP Kelco	0.20
<b>Phase III</b>		
Glyceryl Stearate	Protachem GMS-450/Protameen	2.00
Cyclopentasiloxane (and) Polymethylsilsesquioxane	<b>Silderm Emulsifying CS/Active Concepts, LLC</b>	2.00
Octyldodecyl Myristate	Bernel Ester 2014/Bernel Chemical Co.	2.00
Stearyl Alcohol	Rita SA/Rita Corp.	2.00
Cetearyl Alcohol (and) Ceteareth-20	Lipowax D/Lipo Chemicals	0.30
Helianthus Annuus (Sunflower) Seed Oil, Camellia Sinesis Leaf Extract	<b>NOP Organic White Tea SNO/Arbor Organics</b>	1.00
Squalane	<b>ABS Amaranthus Squalane/Active Concepts, LLC</b>	1.00
Tridecyl Stearate (and) Tridecyl Trimellitate (and) Dipentaerythrityl Hexacaprylate/Hexacaprate	Lipovol MOS-130/Lipo Chemicals	1.00
<b>Phase IV</b>		
Lactobacillus/Arundinaria Gigantea Ferment Filtrate	<b>ACB Bamboo Bioferment/ Active Concepts, LLC</b>	2.00
<b>Phase V</b>		
Lactobacillus Ferment Lysate Filtrate	<b>AC DermaPeptide Lightening/ Active Concepts, LLC</b>	4.00
Water (and) Tricholoma Matsutake Extract	<b>ACB Songyi Mushroom Extract/ Active Concepts, LLC</b>	3.00
Water (and) Yogurt Extract	<b>ACB Yogurt Extract/ Active Concepts, LLC</b>	2.75
Water (and) Palaenopsis Amabilis Extract	<b>ABS White Orchid Milk/ Active Concepts, LLC</b>	2.00
Water (and) Propylene Glycol (and) Cucumis Sativus (Cucumber) Fruit Extract	<b>ABS Cucumber Extract/Active Concepts, LLC</b>	1.25
Hydrolyzed Opuntia Ficus Indica (Prickly-Pear) Flower Extract	<b>AC Exfoliation Enzyme/Active Concepts, LLC</b>	1.00
Leuconostoc/Radish Root Ferment Filtrate	<b>AC Leucidal Liquid/Active Micro Systems</b>	2.00
<b>Phase VI</b>		
Sodium Hydroxide	NaOH 25% Solution	0.20
<b>Phase VII</b>		
Ext. D&C Violet No.2 Solution	Ext. D&C Violet No.2 1%	0.03
Fragrance	Simply Orchid V S8-43295/Premier Specialties Inc.	0.20

### Process Instructions:

**Phase I:** Charge water into main beaker and begin propeller mixing. A vortex should form. Sift in PhytoCide Aspen Bark Extract Powder. Charge remaining ingredients and begin heating to 75°C. Mix until homogenous.

**Phase II:** Pre-mix ingredients then add to main beaker and mix until homogenous. **Phase III:** In a separate beaker, combine ingredients, heat to 75°C while mixing. Mix until homogenous. Then, add to main beaker with high-speed mixing. Maintain temp at 75°C and mix for 15 min. Begin force cooling. **Phase IV:** At 50°C, add ingredients and mix until homogenous. **Phase V:** Add ingredients and mix until homogenous. **Phase VI:** Add ingredients and mix until homogenous. **Phase VII:** Add ingredients and mix until homogenous.



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## *Firming Lotion*

*Tonka bean delivers phototherapeutic benefits to minimize slight imperfections while isoflavones derived from bamboo provide antioxidant protection.*





# Simply Orchid

## Firming Lotion: FNFH01-2

Ingredient	Trade Name/Vendor	%
<b>Phase I</b>		
Water	Water	68.37
Populus Tremuloides (Aspen) Bark Extract	<b>PhytoCide Aspen Bark Extract Powder/ Active Micro Systems</b>	2.00
Water (and) Glycerin (and) Sodium Polyacrylate	Zilgel VV/Presperse	1.00
<b>Phase II</b>		
Glycerin	Glycerin	1.00
Xanthan Gum	Keltrol CG/CP Kelco	0.20
<b>Phase III</b>		
Cyclopentasiloxane (and) Polymethylsilsesquioxane	<b>Silderm Emulsifying CS/Active Concepts, LLC</b>	2.00
Stearyl Alcohol	Rita SA/Rita Corp.	2.00
Glyceryl Stearate	Protachem GMS-450/Protameen	2.00
Cetearyl Alcohol (and) Cetareth-20	Lipowax D/Lipo Chemicals	0.20
Oryza Sativa (Rice) Lipids	<b>ABS Rice Lipids/ Active Concepts, LLC</b>	1.50
Ethylhexyl Palmitate	Ceraphyl 368/ISP	1.50
Tridecyl Stearate (and) Tridecyl Trimellitate (and) Dipentaerythrityl Hexacaprylate/Hexacaprate	Lipovol MOS-130/Lipo Chemicals	1.00
<b>Phase IV</b>		
Lactobacillus/Diptyerix Odorata Seed Ferment Filtrate	<b>ACB Tonka Bean Bioferment/Active Concepts, LLC</b>	2.00
Lactobacillus/Arundinaria Gigantea Ferment Filtrate	<b>ACB Bamboo Isoflavones/ Active Concepts, LLC</b>	1.00
<b>Phase V</b>		
Lactobacillus/Eriodictyon Californicum Ferment Extract	<b>ACB Yerba Santa Glycoprotein/ Active Concepts, LLC</b>	4.80
Water (and) Yeast Extract	<b>AC DermaPeptide Toning/ Active Concepts, LLC</b>	2.00
Water (and) Butylene Glycol (and) Oryza Sativa (Rice) Flower Extract	<b>ABS Rice Flower Extract/ Active Concepts, LLC</b>	2.00
Water (and) Palaenopsis Amabilis Extract	<b>ABS White Orchid Milk/ Active Concepts, LLC</b>	2.00
Water (and) Saccharomyces Zinc Ferment (and) Saccharomyces Copper Ferment (and) Saccharomyces Magnesium Ferment (and) Saccharomyces Iron Ferment (and) Saccharomyces Silicon Ferment	<b>ACB Bio-Chelate 5/Active Concepts, LLC</b>	1.00
Hydrolyzed Rice Protein	<b>AC Rice Hydrolysate/Active Concepts, LLC</b>	0.20
Leuconostoc/Radish Root Ferment Filtrate	<b>AC Leucidal Liquid/Active Micro Systems</b>	2.00
<b>Phase VI</b>		
Ext. D&C Violet No.2	Ext. D&C Violet No.2 1% Solution	0.03
Fragrance	Simply Orchid V S8-43295/Premier Specialties Inc.	0.20

### Process Instructions:

**Phase I:** Charge water into main beaker and begin propeller mixing. A vortex should form. Sift in PhytoCide Aspen Bark Extract Powder. Charge remaining ingredients and begin heating to 75°C. Mix until homogenous. **Phase II:** Pre-mix ingredients then add to main beaker and mix until homogenous. **Phase III:** In a separate beaker, combine ingredients, heat to 75°C while mixing. Mix until homogenous. Then, add to main beaker with high-speed mixing. Maintain temp at 75°C and mix for 15 min. Begin force cooling. **Phase IV:** At 50°C, add ingredients and mix until homogenous. **Phase V:** Add ingredients and mix until homogenous. **Phase VI:** Add ingredients and mix until homogenous.



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